

Phone: 905-337-7411 Fax: 905-337-1686



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1. IDENTIFICATION

Name:	Isopentane
Synonyms:	2-methylbutane; ethyldimethylmethane; pentane
Product Uses:	Fast evaporating solvent, blowing agent for polystyrene & other polymer foams, organic synthesis heat transfer fluid in refrigeration ("Freon" alternative)
Supplier Identifier:	<i>Megaloid Laboratories Limited 5515 North Service Road # 306 Burlington, ON L7L 6G4</i>

EMERGENCY INFORMATION: Call CHEMTREC - (800) 424-9300 (CCN# 693764)

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2. HAZARD INDENTIFICATION

GHS Class (category)	flammable	aspiration (1)	STOT (3)	aquatic acute
Signal Word	DANGER	DANGER	WARNING	No signal word / No pictogram
Hazard Statements	Extremely flammable liquid & vapour (H224)	May be fatal if swallowed & enters airways (H304)	May cause drowsiness or dizziness (H336)	Toxic to aquatic life (H401)
Hazardous Pictograms				

GHS Precautionary Statements for Labelling

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, and lighting equipment.
P242	Use non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing vapours.
P280	Wear protective gloves/eye protection/face protection.
Response:	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P370+P378	In case of fire: Use appropriate foam to extinguish.
Storage:	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
Disposal:	
P501	Dispose of contents and container in accordance with local, regional, national and international regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name:	CAS No.	% wt	Other Identifiers
Isopentane	78-78-4	100	EC # 201-142-8

4. FIRST-AID MEASURES

Inhalation

Remove from contaminated area promptly. *CAUTION: Rescuer must not endanger himself!* If breathing stops, administer artificial respiration and seek medical aid promptly.

Skin Contact

Wash with plenty of water. Remove contaminated clothing and do not reuse until thoroughly laundered.

Eye Contact

Wash eyes with plenty of water, holding eyelids open. Seek medical assistance if there is any irritation.

Ingestion

Give plenty of water to dilute product. Do not induce vomiting. Keep victim quiet. If vomiting occurs, lower victim's head below hips to prevent inhalation of vomited material. Seek medical help promptly.

Most important symptoms and effects, both acute and delayed

Overexposure can include slight irritation of the respiratory tract, nausea, vomiting. May cause drowsiness or dizziness. Continued exposure can result in cardiac irregularities and sudden loss of consciousness.

Notes to physician

Treat symptomatically

First-aid Comments

Inadvertent inhalation of vomited material may seriously damage the lungs. The danger of this is greater than the risk of poisoning through absorption of this relatively low-toxicity substance. The stomach should only be emptied under medical supervision, and after the installation of an airway to protect the lungs.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Foam, dry chemical, Carbon Dioxide, water fog, water spray only to cool & dilute, product floats on water.

Unsuitable Extinguishing Media

Water jet spreads flames.

Specific Hazards Arising from the Product

Carbon monoxide, nitrogen oxides, smoke, part oxidized hydrocarbon fragments.

Special Protective Equipment and Precautions for Fire-fighters

Firefighters must wear SCBA Full Bunker Gear.

Static Charge Accumulation

Static Charge Accumulation - readily accumulates a static charge on agitation or pumping

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Evacuate the area immediately. Isolate the hazard area. Keep out unnecessary and unprotected personnel. Eliminate all ignition sources. Use grounded, explosion-proof equipment.

Methods and materials for containment and cleaning up

Leak Precaution: dyke to control spillage and prevent environmental contamination. Handling Spill: Ventilate contaminated area; recover free liquid with suitable pumps; absorb residue on an inert sorbent, sweep & pick up using plastic or aluminium shovel, & store in closed containers for recycling or disposal.

Environmental Precautions

It is good practice to prevent releases into the environment. Do not allow into any sewer, on the ground or into any waterway.

Serious Fire Potential: blanket spill with foam as a precaution against accidental ignition. Take extreme care to avoid sparks – do not operate (turn on OR off) electrical appliances near spill, unless explosion proof.

7. HANDLING & STORAGE

Precautions for Safe Handling

Use non-sparking bronze or aluminium hand tools. All electrical and mechanical equipment (including lighting, switchgear and forklift trucks) used with or around this product must be explosionproof. Always ground or electrically bond the source container, receiving container & pump before transferring contents. Avoid splashing by ensuring that the product nozzle is below the surface in the receiving container. Empty containers may contain a flammable / explosive vapour. Always ensure that containers, whether empty or full, are tightly sealed unless in use. Avoid breathing product vapour. ALWAYS use with adequate ventilation. Isopentane's vapour pressure is very high; a spill in a poorly ventilated space could cause asphyxiation! If dealing with a spill, and ventilation is impossible or impractical, wear a suitable air supplied respirator.

Conditions for Safe Storage

Store below 28°C / 82°F (*isopentane boiling point*), away from sources of ignition and oxidising agents. (*Note that the isopentane boiling point is close to normal skin temperature. In hot climates, mechanically cooled storage may be required*.) If stored in drums, isopentane should be kept in heavy-gauge steel capable of resisting pressure build-up.

8. EXPOSURE CONTROL & PERSONAL PROTECTION

Ontario TWAEV	600ppm / 1770mg/m ³ - all isomers	Ontario STEV	not listed
AGGIH TLV	1000ppm / 2950mg/m ³ – all isomers	ACGIH STEL	not listed
OSHA PEL	600ppm / 1780mg/m ³ – all isomers	OSHA STEL	750ppm / 2210mg/m ³

Ventilation	Mechanical ventilation required to maintain airborne titre below TLV engineering methods to control hazardous conditions are preferred. Methods include mechanical (local exhaust) ventilation, process or personnel enclosure and control of process conditions. Administrative controls and personal protective equipment may also be required. Because of the high potential hazard associated with this substance, stringent control measures such as enclosure (closed handling systems) should be considered. To reduce the fire/explosion hazard, consider the use of an inert gas in the process system. Use approved explosion-proof equipment and intrinsically safe electrical systems in areas of use. For large-scale operations, consider the installation of leak and fire detection equipment along with a suitable, automatic fire suppression system. Use a non-sparking, grounded, ventilation system separate from other exhaust ventilation systems. Exhaust directly to the outside. Supply sufficient replacement air to make up for air removed by exhaust system.
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Hands	nitrile or "Viton" gloves recommended – other types may also protect; consult supplier to confirm suitability
Eyes	safety glasses with side shields – always protect the eyes
Clothing	wear impermeable (above) apron, boots, & long sleeves if there is any danger of splashing

9. PHYSICAL & CHEMICAL PROPERTIES

Odour & Appearance	ce clear, colourless liquid with gasoline-like odour	
Odour threshold	not known	
рН	none – (does not liberate hydrogen ions when dissolved)	
Melting point/Freezing point	-160°C / -256°F	
Initial boiling point/boiling range	28°C / 82°F	
Flash point	-51°C / -60°F (closed cup)	
Evaporation rate (Butyl Acetate = 1)	not known – very rapid evaporation	
Flammability (solid; gas)	no data available	
Lower flammable/explosive limit	1.4%	
Upper flammable/explosive limit	7.6%	
Vapour pressure	595mmHg / 79kPa (21°C / 70°F)	
Vapour density (air=1)	2.5	
Relative density	0.62 (20/20°C)	
Water Solubility	48mg/litre (20°C / 68°F) – very slightly water soluble	
Partition coefficient – n– octanol/water	3.3	
Auto ignition temperature	420°C / 788°F ¹	
Decomposition temperature	not known – no decomposition below the Autoignition Temperature	
Viscosity	0.21 centipoise ($25^{\circ}C / 77^{\circ}F$) – very thin, mobile liquid	
Conversion Factor	1ppm = 2.95mg/m ³	
Molecular Weight	72 grams per mole	
Molecular Formula	C5-H12	

10. STABILITY AND REACTIVITY

Reactivity Strong oxidising agents

Chemical Stability Stable; will not polymerize

Possibility of Hazardous Reactions Non known

Conditions to avoid Avoid high temperatures and ignition sources

Incompatible materials Strong oxidizing agents

Hazardous decomposition products None apart from Hazardous Combustion Products

Sensitive to Mechanical Impact No

11. TOXICOLOGICAL INFORMATION

	Acute Toxicity
	Addie Toxicity
Skin Contact	little if any irritation
Skin Absorption	slight; no toxic effects likely by this route
Eye Contact	irritating, but will not damage eyes
Inhalation	no effects up to 5000ppm; higher concentrations may cause dizziness, intoxication & other effects associated with central nervous system depression
Ingestion	cannot be swallowed because body temperature is substantially higher that the boiling point of isopentane – not a route of industrial exposure
LD ₅₀ (oral)	>5000mg/kg (rat)
LD ₅₀ (skin)	no data available – very high volatility makes testing difficult, perhaps impossible
LC₅₀ (inhalation)	>20,000 & >25,300ppm (rat), 140,000 & 153,750ppm (mouse)

11. TOXICITY, CONTINUED

General

Prolonged exposure may cause dermatitis due to removal of protective skin oils

Sensitising

Not a sensitiser in humans or animals

Carcinogen

Not considered a carcinogen in humans or animals. IARC: Not specifically listed. ACGIH®: Not specifically designated. NTP: Not specifically listed. OSHA: Not specifically listed.

Key to Abbreviations

ACGIH® = American Conference of Governmental Industrial Hygienists. IARC = International Agency for Research on Cancer. NTP = National Toxicology Program. OSHA = US Occupational Safety and Health Administration.

Reproductive Effect

No known effect in humans; at 7000ppm (inhalation) reduced weight of rat pups

Mutagen

No known effect on humans or animals

Synergistic With Not known

12. ECOLOGICAL INFORMATION

Bioaccumulation	not a bioaccumulator
Biodegradation	biodegrades readily & rapidly in the presence of oxygen; 72% in 28 days
Abiotic Degradation	reacts with atmospheric hydroxyl radicals; estimated $\frac{1}{2}$ -life in air is 2.3 days
Mobility in soil, water	water soluble; moves readily in soil and water
Aquatic Toxicity	
LC ₅₀ (Fish, 96hr)	12.8mg/litre (rat)
EC₅₀ (Crustacea, 48hr)	3.2mg/litre (Chaetogammarus marinus & Mysidopsis bahia), 8.06 & 59mg/litre (Daphnia magna)
EC₅₀ (Algae)	25mg/litre (Pseudokirchnerella subcapitata), 5.2mg/litre (QSAR model for "green algae"), 7.5 & 10.7mg/litre (Scenedesmus capricornutum)
EC ₁₀ (Bacteria)	131mg/litre (Tetrahymena pyriformis – QSAR model)

13. DISPOSAL

Waste Disposal

Do not flush to sewer, recycle solvent if possible, local regulations may permit disposal in sanitary landfill, may be incinerated in approved facility after mixing with a suitable flammable waste

Containers

Drums should be reused. Recondition and pressure test by a licensed reconditioner prior to re-use.

Pails must be vented and thoroughly dried prior to crushing and recycling.

IBCs (intermediate bulk containers): polyethylene bottle must be pressure tested & recertified at 30 months. Replace at 60 months (5yrs). **Steel containers** must be inspected, pressure tested & recertified every 5 years.

Never cut, drill, weld or grind on or near this container, even if empty

14. TRANSPORT INFORMATION

Canada TDG AND	UN / PIN # Shipping Name	1265 Pentanes, liquid	
U.S.A. 49 CFR	Class & Packing Group	3,1	3
Marine Pollutant	N	ot a marine pollutar	t

Marine Pollutant	Not a marine pollutant
ERAP Required (CA	
only)	No
Emergency Response	
Guide No.	128
Reportable Quantity	
(RQ – USA only)	None

Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.

15. REGULATORY INFORMATION

Canada DSL	on inventory
U.S.A. TSCA	on inventory
Europe EINECS	on inventory

Canada Regulations:

CEPA - National Pollutant Release Inventory (NPRI) Part 5.

U.S.A. Regulations:

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds)

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CERCLA/SARA - Section 313 and 40 CFR 372

This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds)

EPA's Petroleum Exclusion applies to this material - (CERCLA 101(14)).

US State Regulations:

California Proposition 65

WARNING. This product can expose you to chemicals including Benzene (CASRN 71-43-2) which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

International Regulations:

International Inventories

Listed on the chemical inventories of the following countries or qualifies for an exemption: Australia (AICS) China (IECSC) Japan (ENCS) Korea (KECI) Philippines (PICCS)

16. OTHER INFORMATION

NFPA RATING	Health	1	Flammab	ility	4	Instability 0	
Prepared for	Megaloid Laboratories by Rob Cangiano					Rob Cangiano	
Preparation Date:	August 200	06					
Revision Dates:	October 20)15, <i>i</i>	ust 2018, January 2	2020			
Key to	ACGIH® = American Conference of Governmental Industrial Hygienists						
Abbreviations	AIHA® = AIHA® Guideline Foundation HSDB® = Hazardous Substances Data						
	Bank						
	IARC = International Agency for Research on Cancer						
	NIOSH = National Institute for Occupational Safety and Health						
	NTP = National Toxicology Program						
	OSHA = US Occupational Safety and Health Administration						
	RTECS	® = F	stry of Toxic Effects	s of C	Cher	mical Substances	
References	CHEMINFO database. Canadian Centre for Occupational Health and Safety						
	(CCOHS	S). H	3® database. US N	ation	al L	ibrary of Medicine. Available from	
	Canadian Centre for Occupational Health and Safety (CCOHS). NIOSH Pocket						
	Guide d	ataba	National Institute f	or Oc	cup	pational Safety and Health. Available	

	from Canadian Centre for Occupational Health and Safety (CCOHS). Registry of Toxic Effects of Chemical Substances (RTECS®) database. Dassault Systèmes/BIOVIA ("BIOVIA"). Available from Canadian Centre for Occupational Health and Safety (CCOHS).
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